



DG-38L

DG-38S

DG-38LS

Maintenance Manual



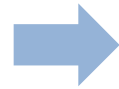
YANGSAN MACHINERY



DG-38L_Disassembly



1) 제품 확인



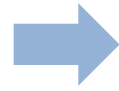
2) HANDLE BODY 분해



3) HANDLE BODY, MOTOR MODULE 분해 모습



4) COLLECT CHUCK 분해



5) REAR PLATE - SNAP RING 분해



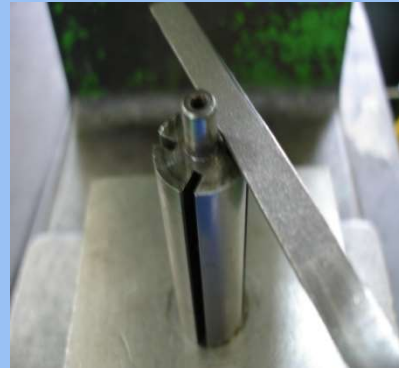
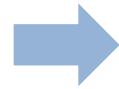
6) ROTOR, REAR PLATE 분해



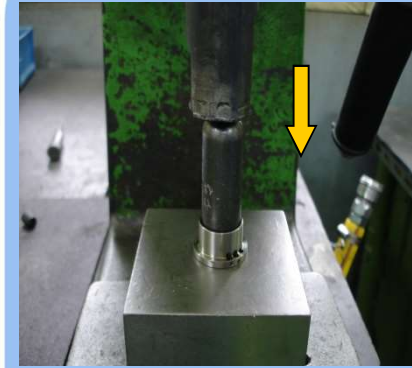
DG-38L_Disassembly



7) 전체 분해 모습



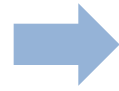
8) ROTOR 면 정리
(마모로 인해 면이 거칠 경우)



9) REAR PLATE +
BEARING(626ZZ) 조립



10) REAR PLATE + ROTOR 조립



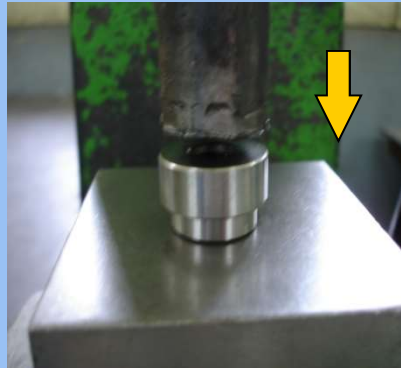
11) ROTOR, REAR PLATE 간격
조정



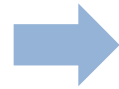
12) BLADE, CYLINDER 조립



DG-38L_Disassembly



13) FRONT PLATE + BEARING(608ZZ) 조립



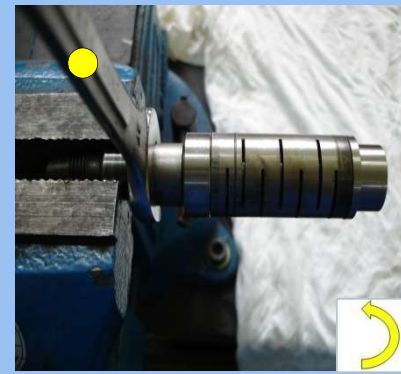
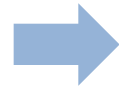
14) SPACER, FRONT PLATE 조립



15) KEY 조립



16) INNER RING 조립



17) COLLECT CHUCK 조립



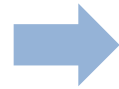
18) ROTOR 간격 조정



DG-38L_Disassembly



19) OUTER RING 조립



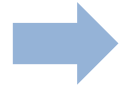
20) CASING + MOTOR ASSY 조립



21) HANDLE BODY 조립



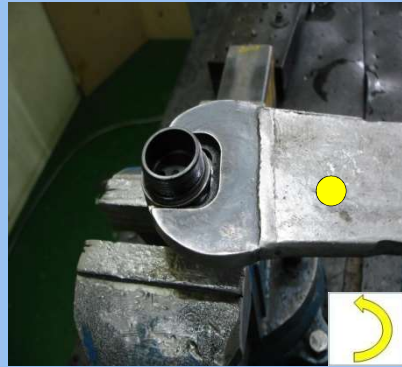
22) 간격 조정



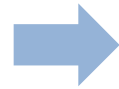
23) TEXT



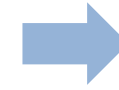
DG-38S_Disassembly(HANDLE BODY)



1) HANDLE BODY와 AIR INLET BUSHING 분해



2) VALVE HANDLE 분해



3) PIN, VALVE, SPRING, STEEL BALL 분해



4) HANDLE BODY ASSY 분해 모습



DG-38LS_Disassembly(HANDLE BODY)



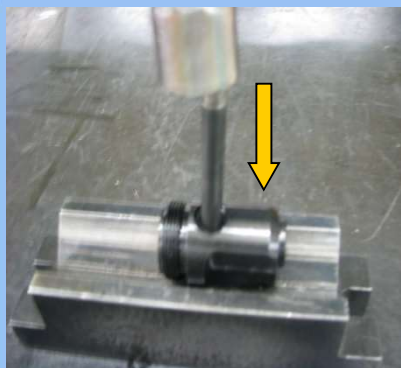
1) SPRING PIN 분해



2) VALVE PLUG 분해



3) HANDLE BODY 분해 모습



4) STEEL BALL 조립
(BALL PRESSING)



5) SPRING, VALVE PLUG 삽입



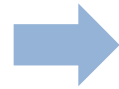
6) VALVE PLUG 조립



DG-38LS_Disassembly(HANDLE BODY)



7) 조립 순서 확인(아래)



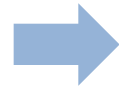
8) LOCK OFF THROTTLE(측면)



9) SPRING PIN 조립



10) LOCK OFF SPTING +
LOCK OFF THROTTLE 조립



11) HANDLE BODY + SPRING PIN
조립